

Mounting Instruction

**Unitor Skid Trolley for
UPC-1041 Plasma Cutter,
UWW-161 TP, UWI-203 TP
and UWI-320 TP welders**



Height....626 mm
Width.... 300mm
Length....840mm
Weight...8,3Kg

Surface treatment: Spray
coating RAAL 5002

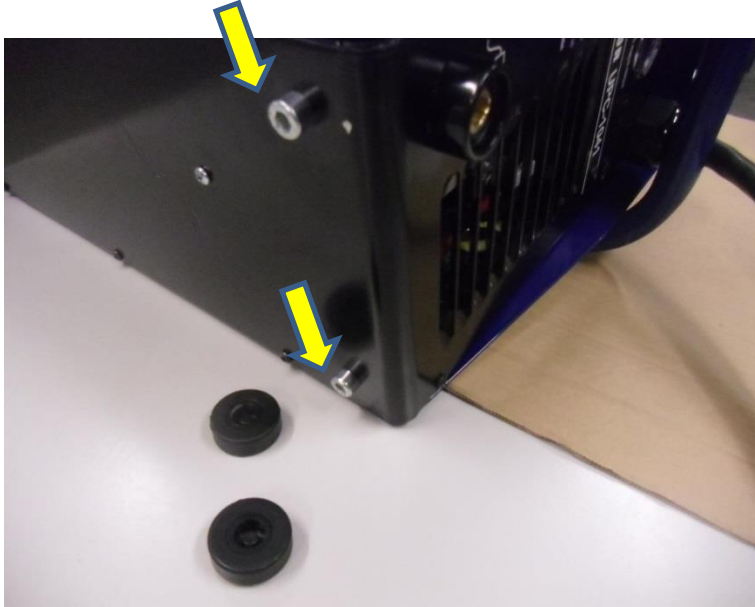


N.	DESCRIPTION
1	Skid Trolley
2	4 pcs M8 x 25 bolts and washers
3	4 pcs brackets with bolts and washers
4	

Skid Trolley
Product Number:
191-764550
For Plasma Cutter:
UPC-1041,
For Welding Machines:
UWW-161 TP, UWI-203 TP, UWI-320 TP

Mounting Plasma Curtter UPC-1041 into Skid Frame

In order for the UPC-1041 to be mounted, it is necessary to remove the two feet's underneath the front of the machine. Only the rubber part to be removed. Bolts stays in place.



Remove 4 of the bottom cover plate bolts on the UPC-1041



Slide the machine into the frame from the side as shown on the picture.

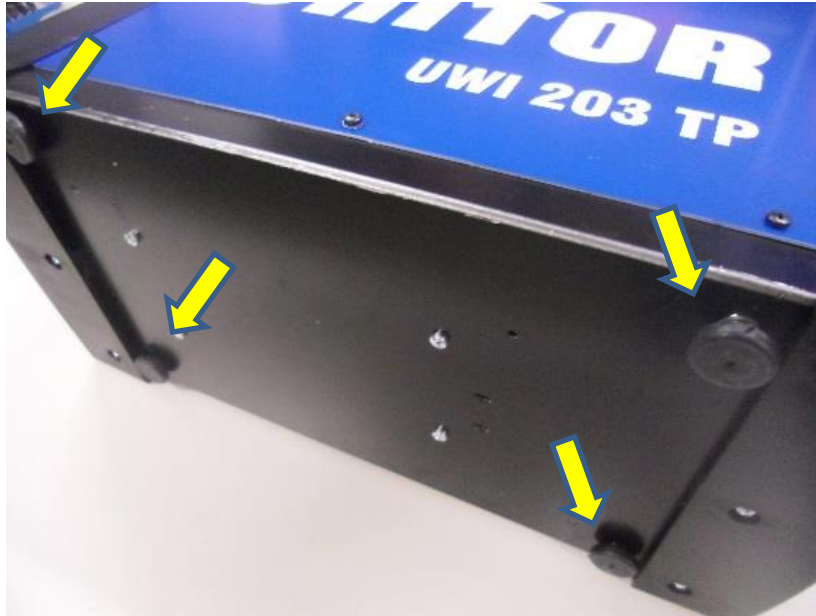


Mount the 4 pcs Brackets with bolts and washers to the skid and secure the machine by use of the 4 pcs cover plate bolts.



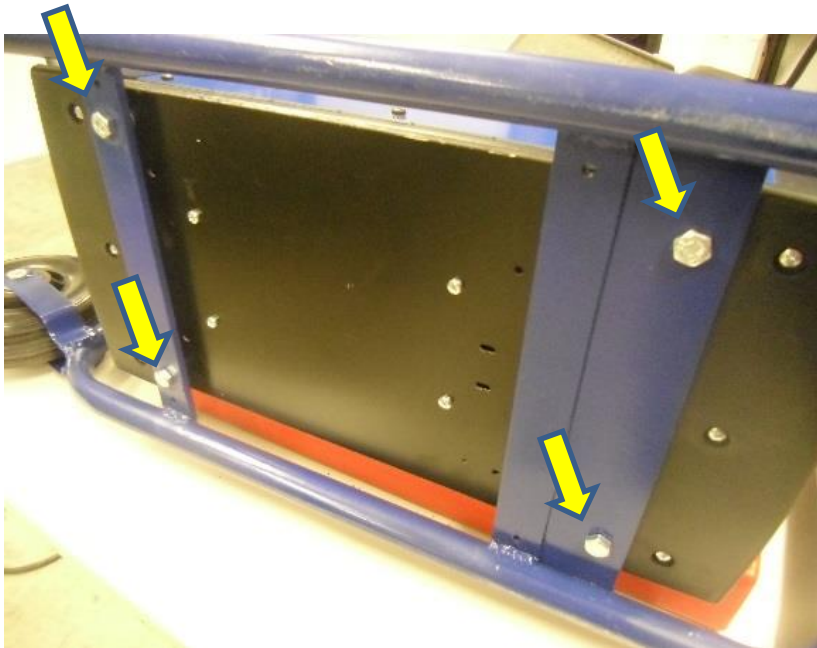
Mounting UWW-161TP, UWI-203TP and UWI-320 into Skid Frame

The 4 feet under the welding machines have to be removed



Slide the machine into the frame from the side as shown on the picture for UPC-1041.

Use the 4 pcs M8 bolts 25mm long with washers to fasten the machine to the skid frame



UWW-161TP mounted in Skid Trolley



UWI-203TP mounted in Skid Trolley



UWI-320TP mounted in Skid Trolley



UPC-1041 mounted in Skid Trolley

